



## **RELOADING EQUIPMENT**

Redding Reloading Equipment Cortland, NY 13045

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### **G-RX Push Thru Base Sizing Die Instructions**

Thank you for choosing Redding Reloading Equipment. Your new G-RX Push Thru Base Sizing Die allows you to restore fired cases from 40 S&W autoloading pistols that are bulged near the base.

All Redding Dies are protected in storage and shipment by a rust preventative oil which **must** be removed before use. Clean the inside of the G-Rx die with bore solvent and bristle brush. Wipe thoroughly with a clean patch. Next, using a cotton swab, apply a thin coat of case lube to the sizing portion of the die near the top.

To begin using your new G- RX die:

- Install the shellholder pushrod in your reloading press and raise the ram to its uppermost position.
- Screw the G-RX die into the reloading press until it makes light contact with the shellholder and tighten the lock ring against the top of your reloading press.

**Note: Be sure to install die with lettered section at the bottom.**

Apply a thin coat of case lube on a fired case and place it on top of the shellholder pushrod. (We recommend Imperial Sizing Die Wax, Part #07600) Operate your reloading press and the sized case will project out of the top of the die. The bulge will be completely removed, and the case is ready for your normal reloading process.



**Note: Cases sized with the G-Rx die must be sized with a 40 S&W sizing die to provide the correct neck tension on the seated bullet.**

**Warning: Do not use to size live ammunition!**

Optional Bottle Adapter fits standard powder and shot bottles (Part #96010)

Optional 32 Oz. bottle provides a convenient reservoir (Part #96020)

If you have any questions regarding the above procedures, please contact our tech support members.

Email: [techline@redding-reloading.com](mailto:techline@redding-reloading.com)

Phone: (607) 753- 3331

**Lifetime Warranty Disclaimer:**

***All Redding Reloading Equipment has been carefully inspected prior to shipment and is fully warranted to be free from defects in materials and workmanship for life.***

***Any product or parts which prove to be defective will be replaced or repaired without charge if returned prepaid to the factory.***

***Note: We reserve the right to decline responsibility where misuse or careless handling is evident or where repairs or modifications have been made or attempted by others.***