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Case Forming Instructions

25-36 Marlin From 38-55 Winchester Brass

Dies Required:

1. 25-36 Marlin Form Die #1 (Part #90574)
2. 25-36 Marlin Form & Trim Die (Part #83574)
3. 25-36 Marlin F.L Die Set (Part #80574)

*Shellholder #2 required (Part #11002)

Brass Required:

Cases for the 25-36 Marlin can be made by necking and reforming 38-55 Winchester brass. It is desirable to use new unfired brass for forming. As it has not yet been work hardened by repeated firings, it is softer and easier to form.

There is always a potential danger when case forming from one caliber down to another. **The neck thickness increases.** You should be aware of this problem and its potential danger. You may encounter this problem when making 25-36 Marlin cases from 38-55 Winchester brass. Reaming or neck turning of the case necks may be necessary in order to produce cases that will chamber and function safely.

Sequence:

1. 25-36 Marlin Form Die #1 functions as Form #1
2. 25-36 Marlin Form & Trim Die functions as Form #2- Cut off any excess and deburr
3. Final size using the 25-36 Marlin F.L Die
4. Inside neck ream or outside neck turn cases if necessary

Caution:

A note of caution applies to "wildcat" cartridges and all case forming operations. **WATCH THE NECK DIAMETER.** If insufficient space is available in your chamber to allow the case necks to "open up" and release the bullet, very dangerous pressures can result. **Any difficulty in chambering is a caution flag.**

If possible, compare the neck diameter measurements of a previously fired case from your chamber with those of a loaded round. The neck diameter of the fired case should be a minimum of .003" larger than the unfired one. If in doubt, consult a competent gunsmith.

If you have any questions regarding the above procedures, please do not hesitate to contact our tech support members.

Email: techline@redding-reloading.com

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Lifetime Warranty Disclaimer:

All Redding Reloading Equipment has been carefully inspected prior to shipment and is fully warranted to be free from defects in materials and workmanship for life.

Any product or parts which prove to be defective will be replaced or repaired without charge if returned prepaid to the factory.

Note: We reserve the right to decline responsibility where misuse or careless handling is evident or where repairs or modifications have been made or attempted by others.