



Redding Reloading Equipment Cortland, NY 13045.

www.redding-reloading.com techline@redding-reloading.com 607-753-3331

Case Forming Instructions

25-35 Winchester From 30-30 Winchester Brass

Dies Required:

1. 25-35 Winchester Form #1 (Part #90221)
2. 25-35 Winchester Form & Trim Die (Part #83221)
3. 25-35 Winchester F.L. Die Set (Part #80221)

*Shellholder #2 is required (Part #11002)

Brass Required:

25-35 Winchester cases can be made by necking and reforming 30-30 Winchester brass. It is desirable to use unfired brass for forming. It is softer and easier to work since it has not yet been work hardened by repeated firings.

There is always a potential problem when case forming from one caliber down to another. **The neck thickness increases.** You should be aware of this problem and its potential dangers. You may encounter this problem when making 25-35 Winchester depending upon your particular chamber and brass used.

Sequence:

1. Form Die #1
2. Trim Die – functions as Form #2; file off any excess and deburr
3. Final size and seat bullet using the standard F.L. Die Set

Caution:

A note of caution applies to “wildcat” cartridges and all case forming operations. **WATCH THE NECK DIAMETER.** If insufficient space is available in your chamber to allow the case necks to “open up” and release the bullet, very dangerous pressures can result. **Any difficulty in chambering is a caution flag.**

If possible, compare the neck diameter measurements of a previously fired case from your chamber with those of a loaded round. The neck diameter of the fired case should be a minimum of .003” larger than the unfired one. If in doubt, consult a competent gunsmith.

If you have any questions regarding the above procedures, please do not hesitate to contact our tech support members.

Email: techline@redding-reloading.com

Phone: (607) 753- 3331

Lifetime Warranty Disclaimer:

All Redding Reloading Equipment has been carefully inspected prior to shipment and is fully warranted to be free from defects in materials and workmanship for life.

Any product or parts which prove to be defective will be replaced or repaired without charge if returned prepaid to the factory.

Note: We reserve the right to decline responsibility where misuse or careless handling is evident or where repairs or modifications have been made or attempted by others.