



Redding Reloading Equipment Cortland, NY 13045.

www.redding-reloading.com techline@redding-reloading.com 607-753-3331

Case Forming Instructions

219 Zipper From 30-30 Winchester Brass

Note: These cartridges are not available as a factory loaded cartridge, so are considered “wildcats”. Such classifications of any cartridge means that there can be considerable variation in chamber sizes depending on what the gunsmith thought right at the time of chambering. Standardized specifications have not been established and as a result you must properly fit the brass to your chamber.

Dies Required:

1. 219 Zipper Form Die #1 (Part #90360)
2. 219 Zipper Form Die #2 (Part #94360)
3. 219 Zipper Form & Trim Die (Part #83360)
4. 219 Zipper F.L Die Set (Part #80360)

* Shellholder #2 is required (Part #11002)

Brass Required:

219 Zipper cases are made from shortened and reformed 30-30 Winchester brass. It is best to use new, unfired brass when forming. It is softer and easier to work since it has not yet been work hardened by firing.

Sequence:

1. 219 Zipper Form Die #1
2. 219 Zipper Form Die #2
3. 219 Zipper Trim Die – cut off excess case neck and deburr
4. 219 Zipper F.L Die Set
5. Clean, prime and load as any other handload

Caution:

A note of caution applies to “wildcat” cartridges and all case forming operations. **WATCH THE NECK DIAMETER.** If insufficient space is available in your chamber to allow the case necks to “open up” and release the bullet, very dangerous pressures can result. **Any difficulty in chambering is a caution flag.**

If possible, compare the neck diameter measurements of a previously fired case from your chamber with those of a loaded round. The neck diameter of the fired case should be a minimum of .003” smaller than the unfired one. If in doubt, consult a competent gunsmith.

If you have any questions regarding the above procedures, please do not hesitate to contact our tech support members.

Email: techline@redding-reloading.com

Phone: (607) 753- 3331

Lifetime Warranty Disclaimer:

All Redding Reloading Equipment has been carefully inspected prior to shipment and is fully warranted to be free from defects in materials and workmanship for life.

Any product or parts which prove to be defective will be replaced or repaired without charge if returned prepaid to the factory.

Note: We reserve the right to decline responsibility where misuse or careless handling is evident or where repairs or modifications have been made or attempted by others.